

Date: Wednesday, 4/5/2006 8:38:10 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TUBE
Job Number : 26540	
Estimate Number : 12168	
P.O. Number : N/A	Part Number : D34783
This Issue : 4/5/2006 S.O. No. : N/A	Drawing Number : D3478 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 26297	Material : N/A
Written By : <u>See comment below</u>	Due Date : 4/28/2006
Checked & Approved By : _____	Qty: 8 Um: Each
Comment : Est Rev:A New Issue 06-02-03 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S26GA	304/316 0.018 SHEET
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Comment: Qty.: 0.1545 sf(s)/Unit Total : 0.7723 sf(s)

Pick:

304/316 0.018 SHEET

(M304S26GA)

Batch: M19704

SB 06/04/12 8

2.0	SHEAR	SHEAR
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**Comment:** SHEAR

Cut Flat pattern 2.00" X 8.79" as per Dwg D3475

SB 06/04/12 8

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

2-Roll as per Dwg D3478

3-Form Bead as per Dwg D3478 Using Rotary Machine.

4-Spot Weld as per Dwg D3478 and Dart QSI 018

5-Cut 69 Deg Angle as per Dwg D3478

Barbara J. Lacey

SP 06/04/12 8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/01/11

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: TUBE

Job Number: 26540

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Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

1806-10-11 (8)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

GA

SB 06/04/12 8

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/04/11 (8)

Job Completion



UL 06-04-12

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries